

(19)



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(11)

EP 1 043 689 A3

(12)

EUROPEAN PATENT APPLICATION

(88) Date of publication A3:
16.07.2003 Bulletin 2003/29

(51) Int Cl.7: **G06T 7/00**

(43) Date of publication A2:
11.10.2000 Bulletin 2000/41

(21) Application number: 00303009.5

(22) Date of filing: 10.04.2000

(84) Designated Contracting States:
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE**
Designated Extension States:
AL LT LV MK RO SI

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(30) Priority: 08.04.1999 JP 10188599

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(54) Image processing apparatus

(57) An image processing apparatus is capable of detecting position and posture of individual workpieces randomly arranged in a pile and having identical shapes. Reference models are created from two-dimensional images of a reference workpiece captured in a plurality of directions by a camera and stored. Also, the relative positions/postures of the workpiece with respect to the camera at the respective image capturing are stored. An image of a pile of workpieces is captured by the camera to obtain a two-dimensional image and the position/posture of the camera at the image capturing is stored. An image of a workpiece matched with one reference

model is selected by matching processing of the reference model with the captured image. A three-dimensional position/posture of the workpiece with respect to the camera is obtained from the image of the selected workpiece, the selected reference model and position/posture information associated with the reference model. A picking-up operation for picking out a respective workpiece from a randomly arranged pile can be performed by a robot, based on the position/posture of the workpiece.

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EUROPEAN SEARCH REPORT

Application Number
EP 00 30 3009

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EPO FORM 1503 03.02 (P04C01)



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EPO FORM 1503 03 82 (P44/311)



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EPO FORM 1503 03.82 (P04C01)



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Application Number
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EPO FORM 1503 (03.02) (P04001)

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